

	<b>QTR</b> <b>Qualification Test Record</b> <b>NORSOK M-650</b>		<b>QTR. No.:</b> HERT_QTR_F53
			<b>Rev. No.:</b> 01
<b>Manufacturer name/ address/ Web page:</b>	Hertecant Flanges, NV Lossing 22, 2260 Heultje (Westerlo), Belgium http://www.hertecantflanges.com		
<b>Reference standard</b>	NORSOK M-650, Edition 4		
<b>Material designation and MDS No.:</b>	ASTM A 182 Gr. F53, 1.4410, UNS S32750; MDS D54 Rev. 4		
<b>Manufacturing summary doc. No.:</b>	MS-02	<b>Rev. No.:</b> 00	
<b>Products and manufacturing process(es):</b>	Closed die forged flanges		
<b>Mandatory conditions and sub-contractors:</b>	Heat Treatment Furnace No. HER 1702 / HER 1721 MATERIAL TESTING by Element Materials Technology Breda PENETRANT TESTING by SGS Belgium		
<b>Other information:</b>			
<b>Qualification expires:</b>	5 years after acceptance by Qualifying Company		

**Tested and Qualified Thickness and Weight**

Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Forged Flanges	HER024-15-08-16257-1 HER024-15-08-16257-2 PT191170	144.27	144.27	390.00	All

**Qualification/Acceptance signatures**

<b>Manufacturer:</b> Hertecant Flanges N.V.	<b>Prepared by/Date:</b> Ron Deckers/Julien Carrette 11/08/2015	<b>Checked by/Date:</b> Marc Van Thillo 13/08/2015
--	---	--

The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.  
 This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.

<b>Qualified/Accepted by</b> (company name/address):	<b>Signature/Date:</b> 02/09/2015
--	-----------------------------------

